# 172. (p-Phenylazophenyl)-isopropyloxycarbonyl, a New Protecting Group for Peptide Synthesis 

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#### Abstract

Summary. The preparation and properties of thirty two $N(\alpha)-[2-(p-p h e n y l a z o p h e n y l)$-iso-propylcarbonyl]-amino-acids and derivatives are described. The new coloured protecting group (AZOC-) can be easily and selectively removed with mild acid treatment, much the same as the 2-(biphenyl)-isopropyloxycarbonyl (BPOC-)group. It is introduced via cuite stable and yet reactive, crystalline intermediates, $\mathrm{AZOC}-\mathrm{OPh}$ and $\mathrm{AZOC}-\mathrm{N}_{3}$.


The aim of this work was to develop a new amino-protecting group that combines certain advantages of earlier coloured groups [1] with those of the 2-( $p$-diphenyl)-


AZOC-
isopropyloxycarbonyl group (DPOC-, $\mathrm{BPOC}-)^{1}$ ) [2] or, for that matter, of the 2 -phenyl-isopropyloxycarbonyl group (PPOC-) [2] [4]. The new 2-( $p$-phenylazophenyl)-isopropyloxycarbonyl-group has, as an $\mathrm{N}(\alpha)$-protecting group for amino-acids, the following properties:

1) it can be introduced via stable, yet reactive, and crystalline intermediates such as its phenyl ester (AZOC-OPh) or acid azide (AZOC-N3) ;
2) it can be removed under practically the same mildly acidic conditions and with the same yields and velocities as the BPOC-group, leaving other (side-chain) protecting groups intact;
3) the colour facilitates the operations of purification and isolation by chromatographic and distribution techniques $\left[\lambda_{\max }=320-330 \mathrm{~nm}, \varepsilon=2.10^{5}-4.10^{5}\right.$ in ethanol];
4) the colour allows for an exact estimation of the reaction time needed for a complete removal of the protective group prior to a next coupling step (this could be an essential advantage for solid-phase synthesis).

[^0]Table. Analytical data of some $N(\alpha)$-AZOC-amino-acids and derivatives

| No. | $\mathrm{N}(\alpha)$-AZOC-L-amino-acid | Calc. <br> Mol.-wt. | Empirical formula | Yield <br> Method | $\begin{aligned} & \text { M.p. } \\ & { }^{\circ} \mathrm{C} \text {. } \end{aligned}$ | $\begin{aligned} & {[\alpha]_{D}^{25} \text { solvent }} \\ & (c=1) \end{aligned}$ | Microanalysis Calc. Found |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  | C \% | H \% | N \% | S\% |
| 1 | - Ala $\cdot$ DCHA | 454.55 | $\mathrm{C}_{25} \mathrm{H}_{34} \mathrm{~N}_{4} \mathrm{O}_{4}$ | 70\% | 146-9 | - 11.0 ( MeOH ) | 66.06 | 7.54 | 12.33 |  |
|  |  |  |  | A |  |  | 65.90 | 7.38 | 12.59 |  |
| 2 | - $\operatorname{Arg}\left(\mathrm{NO}_{2}\right) \cdot$ DCHA | 666.82 | $\mathrm{C}_{34} \mathrm{H}_{50} \mathrm{~N}_{8} \mathrm{O}_{6}$ | 68\% | 129-131 | $+2.8(\mathrm{MeOH})$ | 61.24 | 7.56 | 16.80 |  |
|  |  |  |  | A |  |  | 60.52 | 7.38 | 16.81 |  |
| 3 | $\cdot \operatorname{Arg}(\mathrm{TOS}) \cdot \mathrm{CHA}$ | 693.87 | $\mathrm{C}_{35} \mathrm{H}_{47} \mathrm{~N}_{7} \mathrm{O}_{6} \mathrm{~S}$ | 59\% | 131-133 | - 1.9 (MeOH) | 60.59 | 6.83 | 14.13 | 4.62 |
|  |  |  |  | A |  |  | 60.74 | 7.08 | 13.24 | 4.66 |
| 4 | - Asn | 398,60 | $\mathrm{C}_{20} \mathrm{H}_{22} \mathrm{~N}_{4} \mathrm{O}_{5}$ | 50\% | 167-8 | - $2.8(\mathrm{MeOH})$ | 60.29 | 5.57 | 14.06 |  |
|  |  |  |  | A |  |  | 60.21 | 5.55 | 13.75 |  |
| 5 | - Asp 2 DCHA | 762.00 | $\mathrm{C}_{44} \mathrm{H}_{67} \mathrm{~N}_{5} \mathrm{O}_{6}$ | 73\% | 158-60 | +10.1 (MeOH) | 69.33 | 8.86 | 9.19 |  |
|  |  |  |  | A |  |  | 69.60 | 8.86 | 8.91 |  |
| 6 | - Asp(OBZL) - CHA | 588.38 | $\mathrm{C}_{33} \mathrm{H}_{40} \mathrm{~N}_{4} \mathrm{O}_{6}$ | 60\% | 156-7 | $+31.5\left(\mathrm{CHCl}_{3}\right)$ | 67.38 | 6.81 | 9.52 |  |
|  |  |  |  | A |  |  | 67.53 | 6.92 | 9.56 |  |
| 7 | - $\mathrm{Cys}(\mathrm{ACM}) \cdot \mathrm{CHA}$ | 557.71 | $\mathrm{C}_{28} \mathrm{H}_{30} \mathrm{~N}_{5} \mathrm{O}_{5} \mathrm{~S}$ | 68\% | 82-84 | + $18.8(\mathrm{MeOH})$ | 60.3 | 7.05 | 12.56 | 5.75 |
|  |  |  |  | C |  |  | 60.26 | 7.12 | 12.37 | 5.79 |
| 8 | - Glu $\cdot 2 \mathrm{CHA}$ | 611.75 | $\mathrm{C}_{38} \mathrm{H}_{49} \mathrm{~N}_{5} \mathrm{O}_{6}$ | 80\% | 193-6 |  | 64.78 | 8.07 | 11.45 |  |
|  |  |  |  | A |  |  | 64.45 | 8.01 | 11.49 |  |
| 9 | - Glu (OBZL) - CHA | 602.70 | $\mathrm{C}_{34} \mathrm{H}_{42} \mathrm{~N}_{4} \mathrm{O}_{6}$ | 45\% | 156-7 | $+27.5\left(\mathrm{CHCl}_{3}\right)$ | 67.74 | 7.02 | 9.30 |  |
|  |  |  |  | A |  |  | 67.66 | 7.11 | 9.25 |  |
| 10 | - Gln - DCHA | 593.82 | $\mathrm{C}_{33} \mathrm{H}_{47} \mathrm{~N}_{5} \mathrm{O}_{5}$ | 32\% | -102 | $+4.3\left(\mathrm{CHCl}_{3}\right)$ | 66.74 | 7.99 | 11.79 |  |
|  |  |  |  | A |  |  | 66.43 | 7.81 | 11.49 |  |
| 11 | - Gly | 341.97 | $\mathrm{C}_{18} \mathrm{H}_{19} \mathrm{~N}_{4} \mathrm{O}_{4}$ | 70\% | 128-30 | 0 ( MeOH ) | 63.39 | 5.60 | 12.29 |  |
|  |  |  |  | A |  |  | 63.63 | 5.71 | 12.25 |  |
| 12 | - His | 421.46 | $\mathrm{C}_{22} \mathrm{H}_{23} \mathrm{~N}_{5} \mathrm{O}_{4}$ | 44\% | 151-152 | $+1.8(\mathrm{MeOH})$ | 62.70 | 5.50 | 16.62 |  |
|  |  |  |  | C |  |  |  |  |  |  |
| 13 | - $\mathrm{His}(\mathrm{BZL})$ | 511.55 | $\mathrm{C}_{29} \mathrm{H}_{29} \mathrm{~N}_{5} \mathrm{O}_{4}$ | 50\% | 200 | $+105.4\left(\mathrm{CHCl}_{3}\right)$ | 68.09 | 5.71 | 13.69 |  |
|  |  |  |  | A |  |  | 68.12 | 5.71 | 13.70 |  |
| 14 | - His(DNP) - DCHA | 769.88 | $\mathrm{C}_{40} \mathrm{H}_{49} \mathrm{~N}_{8} \mathrm{O}_{8}$ | 65\% | 132-134 |  | 62.40 | 6.42 | 14.55 |  |
|  |  |  |  | A |  |  |  |  |  |  |
| 15 | $\cdot \mathrm{rle} \cdot \mathrm{CHA}$ | 496.62 | $\mathrm{C}_{28} \mathrm{H}_{40} \mathrm{~N}_{4} \mathrm{O}_{4}$ | 52\% | 158-60 | $+2.9\left(\mathrm{CHCl}_{3}\right)$ | 67.73 | 8.12 | 11.28 |  |
|  |  |  |  | A |  |  | 67.96 | 8.07 | 11.17 |  |
| 16 | - Leu - CHA | 496.62 | $\mathrm{C}_{28} \mathrm{H}_{40} \mathrm{~N}_{4} \mathrm{O}_{4}$ | 60\% | 168-71 | $0 \quad\left(\mathrm{CHCl}_{3}\right)$ | 67.73 | 8.12 | 11.20 |  |
|  |  |  |  | A |  |  | 67.89 | 8.14 | 11.34 |  |

Table (continuation)

| No. | N( ) -AZOC-L-amino-acid | Calc. <br> Mol.-wt | Empirical formula | Yield <br> Method | $\begin{aligned} & \text { M.p. } \\ & { }^{\circ} \mathrm{C} \end{aligned}$ | $\begin{aligned} & {\left[\alpha \alpha_{1}^{25} \text { solvent }\right)} \\ & (c=1) \end{aligned}$ | Microanalysis <br> Calc. Found |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  | C\% | H \% | N \% | S\% |
| 17 | - Lys (BOC) $\cdot$ CHIA | 612.79 | $\mathrm{C}_{33} \mathrm{H}_{50} \mathrm{~N}_{5} \mathrm{O}_{6}$ | $60 \%$ | 95-99 | + 1.4 (MeOH) | $\begin{aligned} & 64.68 \\ & 64.34 \end{aligned}$ | $\begin{aligned} & 8.23 \\ & 8.06 \end{aligned}$ | $\begin{aligned} & 11.43 \\ & 10.97 \end{aligned}$ |  |
| 18 | - $\mathrm{Lys}(\mathrm{Z}) \cdot \mathrm{DCHA}$ | 727.90 | $\mathrm{C}_{42} \mathrm{H}_{57} \mathrm{~N}_{5} \mathrm{O}_{6}$ | $60 \%$ | 65 | $+2.4(\mathrm{MeOH})$ | $\begin{aligned} & 69.31 \\ & 69.60 \end{aligned}$ | $\begin{aligned} & 7.89 \\ & 7.99 \end{aligned}$ | $9.62$ |  |
| 19 | - Met - CHA | 515.67 | $\mathrm{C}_{27} \mathrm{H}_{39} \mathrm{~N}_{4} \mathrm{O}_{4} \mathrm{~S}$ | $78 \%$ | 140- 1 | $+6.2(\mathrm{MeOH})$ | $\begin{aligned} & 62.88 \\ & 63.12 \end{aligned}$ | $\begin{aligned} & 7.62 \\ & 7.64 \end{aligned}$ | $\begin{aligned} & 10.86 \\ & 10.85 \end{aligned}$ | 6.22 6.07 |
| 20 | - $\mathrm{Om}(\mathrm{BOC}) \cdot \mathrm{DCHA}$ | 679.87 | $\mathrm{C}_{38} \mathrm{H}_{57} \mathrm{~N}_{5} \mathrm{O}_{6}$ | $\begin{aligned} & 60 \% \\ & \mathrm{~A} \end{aligned}$ | 160- 1 | $+19.8(\mathrm{MeOH})$ | $\begin{aligned} & 67.13 \\ & 67.38 \end{aligned}$ | $\begin{aligned} & 8.45 \\ & 8.45 \end{aligned}$ | $\begin{aligned} & 10.30 \\ & 10.34 \end{aligned}$ |  |
| 21 | - Phe • DCHA $\cdot 1 / 2$ <br> 2-Propanol | 642.83 | $\begin{gathered} \mathrm{C}_{33} \mathrm{H}_{48} \mathrm{~N}_{4} \mathrm{O}_{4} \\ +1 / 2\left(\mathrm{C}_{3} \mathrm{H}_{8} \mathrm{O}\right) \end{gathered}$ | $\begin{aligned} & 72 \% \\ & \mathrm{~B} \end{aligned}$ | 185-6 | $+22.8(\mathrm{MeOH})$ | $\begin{aligned} & 71.93 \\ & 71.87 \end{aligned}$ | $\begin{aligned} & 8.15 \\ & 8.05 \end{aligned}$ | $\begin{aligned} & 8.72 \\ & 8.93 \end{aligned}$ |  |
| 22 | - Pro - CHA | 480.56 | $\mathrm{C}_{27} \mathrm{H}_{36} \mathrm{~N}_{4} \mathrm{O}_{4}$ | $\begin{aligned} & 80 \% \\ & \mathrm{~A} \end{aligned}$ | 186-8 | $+4(\mathrm{MeOH})$ | $\begin{aligned} & 67.45 \\ & 67.43 \end{aligned}$ | $\begin{aligned} & 7.54 \\ & 7.41 \end{aligned}$ | $\begin{aligned} & 11.65 \\ & 11.79 \end{aligned}$ |  |
| 23 | - Ser | 371.39 | $\mathrm{C}_{19} \mathrm{H}_{21} \mathrm{~N}_{3} \mathrm{O}_{5}$ | $46 \%$ | 126-128 | - 9.0 ( MeOH$)$ | $\begin{aligned} & 61.45 \\ & 61.41 \end{aligned}$ | $\begin{aligned} & 5.70 \\ & 5.74 \end{aligned}$ | $\begin{aligned} & 11.32 \\ & 11.31 \end{aligned}$ |  |
| 24 | - $\operatorname{Ser}\left(\mathrm{Br}^{\text {t }}\right.$ ) $\cdot \mathrm{CHA}$ | 526.65 | $\mathrm{C}_{29} \mathrm{H}_{42} \mathrm{~N}_{4} \mathrm{O}_{5}$ | $\begin{aligned} & 65 \% \\ & \mathrm{~A} \end{aligned}$ | 177-84 | + $17.8(\mathrm{MeOH})$ | $\begin{aligned} & 66.14 \\ & 66.09 \end{aligned}$ | $\begin{aligned} & 8.04 \\ & 8.10 \end{aligned}$ | $\begin{aligned} & 10.64 \\ & 10.61 \end{aligned}$ |  |
| 25 | - $\operatorname{Ser}(\mathrm{BZL}) \cdot \mathrm{CHA}$ | 560.38 | $\mathrm{C}_{32} \mathrm{H}_{40} \mathrm{~N}_{4} \mathrm{O}_{5}$ | $\begin{aligned} & 45 \% \\ & \mathrm{~A} \end{aligned}$ | 139-40 | $+32.3\left(\mathrm{CHCl}_{3}\right)$ | $\begin{aligned} & 68.58 \\ & 68.55 \end{aligned}$ | $\begin{aligned} & 7.14 \\ & 7.24 \end{aligned}$ | $\begin{array}{r} 10.00 \\ 9.90 \end{array}$ |  |
| 26 | $\cdot \mathrm{Thr}\left(\mathrm{Bu}^{\mathrm{t}}\right) \cdot \mathrm{CHA}$ | 540.67 | $\mathrm{C}_{30} \mathrm{H}_{44} \mathrm{~N}_{4} \mathrm{O}_{5}$ | $\begin{aligned} & 70 \% \\ & \text { A } \end{aligned}$ | 208-10 | $+0.7(\mathrm{MeOH})$ | $\begin{aligned} & 66.64 \\ & 66.65 \end{aligned}$ | $\begin{aligned} & 8.20 \\ & 8.27 \end{aligned}$ | $\begin{aligned} & 10.36 \\ & 10.42 \end{aligned}$ |  |
| 27 | - Thr (BZL) $\cdot \mathrm{CHA}$ | 574.70 | $\mathrm{C}_{33} \mathrm{H}_{42} \mathrm{~N}_{4} \mathrm{O}_{5}$ | $\begin{aligned} & 54 \% \\ & \mathrm{~A} \end{aligned}$ | 178-80 | $+27.2(\mathrm{MeOH})$ | $\begin{aligned} & 68.96 \\ & 68.86 \end{aligned}$ | $\begin{aligned} & 7.37 \\ & 7.48 \end{aligned}$ | $\begin{aligned} & 9.75 \\ & 9.76 \end{aligned}$ |  |
| 28 | - Trp - CHA | 561.74 | $\mathrm{C}_{33} \mathrm{H}_{39} \mathrm{~N}_{5} \mathrm{O}_{4}$ | $\begin{aligned} & 78 \% \\ & \mathrm{C} \end{aligned}$ | 100-102 | $+4.4(\mathrm{McOH})$ | $\begin{aligned} & 69.56 \\ & 69.46 \end{aligned}$ | $\begin{aligned} & 6.90 \\ & 7.05 \end{aligned}$ | $\begin{aligned} & 12.29 \\ & 11.94 \end{aligned}$ |  |
| 29 | - Tyr $\cdot$ DCHA | 628.81 | $\mathrm{C}_{37} \mathrm{H}_{48} \mathrm{~N}_{4} \mathrm{O}_{5}$ | $\begin{aligned} & 49 \% \\ & \mathrm{C} \end{aligned}$ | 112-114 | $+39.4(\mathrm{McOH})$ | 70.67 | 7.69 | 8.91 |  |
| 30 | - $\operatorname{Tyr}(\mathrm{BZL}) \cdot \mathrm{CHA}$ | 636.79 | $\mathrm{C}_{38} \mathrm{H}_{44} \mathrm{~N}_{4} \mathrm{O}_{5}$ | $\begin{aligned} & 52 \% \\ & \mathrm{~A} \end{aligned}$ | 145-146 | $+45.4(\mathrm{MeOH})$ | $\begin{aligned} & 71.67 \\ & 71.54 \end{aligned}$ | $\begin{aligned} & 6.96 \\ & 7.01 \end{aligned}$ | $\begin{aligned} & 8.80 \\ & 8.90 \end{aligned}$ |  |
| 31 | - $\operatorname{Tyr}\left(\mathrm{Bu}^{t}\right) \cdot \mathrm{CHA}$ | 603.78 | $\mathrm{C}_{35} \mathrm{H}_{47} \mathrm{~N}_{4} \mathrm{O}_{5}$ | $\begin{aligned} & 52 \% \\ & \mathrm{~A} \end{aligned}$ | 158-161 | $+63.0(\mathrm{MeOH})$ | $\begin{aligned} & 69.62 \\ & 69.37 \end{aligned}$ | $\begin{aligned} & 7.85 \\ & 7.75 \end{aligned}$ | $\begin{aligned} & 9.28 \\ & 9.61 \end{aligned}$ |  |
| 32 | - Val - CHA | 482.60 | $\mathrm{C}_{27} \mathrm{H}_{38} \mathrm{~N}_{4} \mathrm{O}_{4}$ | $\begin{aligned} & 50 \% \\ & \mathrm{~A} \end{aligned}$ | 162-3 | $+4\left(\mathrm{CHCl}_{3}\right)$ | $\begin{aligned} & 67.19 \\ & 67.16 \end{aligned}$ | $\begin{aligned} & 7.94 \\ & 7.96 \end{aligned}$ | $\begin{aligned} & 11.61 \\ & 11.70 \end{aligned}$ |  |

Thus, the ease and specificity of removal distinguish AZOC-favourably from the earlier coloured groups (p.e. PZ-) its colour offers an advantage over the BPOCgroup. The free AZOC-amino-acids appear to be somewhat more stable than BPOC-amino-acids.

The synthesis of reactive intermediates was carried out as follows:


Phenyl-[2-( $p$-phenylazophenyl)-isopropyl]-carbonate (AZOC-OPh) is a stable crystalline solid. NMR. indicated no deterioration at room temperature after 3 months. It reacts readily either with the benzyl-trimethylammonium (Triton B) salts of amino-acids [2] in dimethylformamide (DMF), procedure B, or preferably with the tetramethyl-guanidine (TMG) salts in dimethylsulfoxide (DMSO), procedure A. Excess quantities of AZOC-OPh can often be recovered unchanged from the reaction mixtures.

2-( $p$-Phenylazophenyl)-isopropyloxycarbonyl-azide, $\mathrm{AZOC}-\mathrm{N}_{3}$, is also crystalline and quite stable ( $p . e$. for months at $0^{\circ}$ ). It was reacted with amino-acids in $\mathrm{DMSO}+$ TMG, procedure C.

The amino-acid derivatives are quite stable as such, however, most of them were converted to and stored as either cyclohexylamine (CHA) or dicyclohexylamine (DCHA) salts (see Table).

## Experimental Part

[^1]dissolved in 20 ml of dichloromethane. A thick paste was gradually formed after the addition. The reaction mixture was further stirred overnight at $0^{\circ}$. The resulting mixture was now quite clear, except for a small amount of undissolved inatter. It was diluted with 100 ml of dichloromethane and the product isolated with the usual procedure. Recrystallization from abs. ethanol: $9.2 \mathrm{~g}(88 \%)$, m.p. $100-3^{\circ}$.
$\mathrm{C}_{22} \mathrm{H}_{20} \mathrm{~N}_{2} \mathrm{O}_{3}(360.39) \quad$ Calc. C 73.32 H 5.59 N $7.77 \%$ Found C 73.14 H 5.58 N $8.05 \%$
2-(p-Phenylazo-phenyl)-isopropyloxycarbonyl-hydrazine, $A Z O C-N H N H_{2} .18 \mathrm{ml}$ of hydrazine hydrate were added to the solution of 21.6 g of $\mathrm{AZOC}-\mathrm{OPh}$. The mixture was stirred at room temp. for 18 h and then poured into much ice water. The product was isolated by the usual procedure (cther; 1 N NaOH ; water; NaCl solution; $\mathrm{MgSO}_{4}$ ). Crystallisation from ether/petroleum ether and diisopropyl-ether: $14.5 \mathrm{~g}(81 \%)$, m.p. $94-96^{\circ}$.
$\mathrm{C}_{16} \mathrm{H}_{18} \mathrm{~N}_{4} \mathrm{O}_{2}(298.33) \quad$ Calc. C 64.37 H $6.08 \quad \mathrm{~N} 18.77 \% \quad$ Found $\mathrm{C} 64.37 \quad \mathrm{H} 6.11 \quad \mathrm{~N} 18.73 \%$
2-(p-Phenylazo-phenyl)-isopropyl-oxycarbonyl-azide, $A Z O C N_{3}$. This compound was prepared essentially according to the procodure of Sieber \& Iselin [2] for BPOC-N ${ }_{3}$. Crystallisation from petroleum ether. Yield $91 \%$, m.p. 49-50 . Characteristic IR. absorption bands at 2810-2870, 2120-2160, 1705, 1445, and 1350-1360 $\mathrm{cm}^{-1}$.
$$
\mathrm{C}_{16} \mathrm{H}_{15} \mathrm{~N}_{5} \mathrm{O}_{2}(309.31) \quad \text { Calc. } \mathrm{N} 22.64 \% \text { Found } 22.70 \%
$$

Preparation of $\mathbf{N}(\alpha)$-AZOC-amino-acids. - A) The AZOC-OPh/TMG procedure. $0.225 \mathrm{~g}(3 \mathrm{mmol})$ of glycine in 6 ml of DMSO were treated with $0.38 \mathrm{ml}(3 \mathrm{mmol})$ of tetramethylguanidine (TMG) and $1.08 \mathrm{~g}(3 \mathrm{mmol})$ of AZOC-OPh with gentle stirring at $50^{\circ}$ for 4 h . The red, crystalline product obtained by the usual isolation procedure was recrystallized from ether: $0.7 \mathrm{~g}(70 \%)$.
B) The AZOC-OPh/Triton procedure. The procedure is essentially that of Sieber \& Iselin [2] for BPOC-dcrivatives. Example: AZOC • Phe $\cdot \mathrm{OH}, \mathrm{DCHA}$, see Table.
C) The $A Z O C-N_{3} / T M G$ procedure. $1.135 \mathrm{~g}(5 \mathrm{mmol})$ of S -acctamidomethyl-cysteine hydrochloride were suspended by stirring in 6 ml of dry DMF. 2.5 ml ( 20 mmol ) of tetramethyl-guanidine (TMG) were added, followed by $1.54 \mathrm{~g}(5 \mathrm{mmol})$ of solid AZOC- $\mathrm{N}_{3}$. After $31 / 2 \mathrm{~h}$ at $45^{\circ}$, the product obtained by the usual isolation procedure was dissolved in ether and converted to the cyclohexylanine (CHA) salt. Crystallisation from petroleum ether: $1.9 \mathrm{~g}(68 \%)$.

Removal of the AZOC-Group. - Complete conversion of AZOC-glycinc ( 0.1 m ) to glycine, carbon dioxide, and 2-( $p$-phenylazophenyl)-2-propanol was achieved at room temp. in 5 min with trifluoro-acetic acid/dichloromethane $1.5: 98.5(v / v)$, in 45 min with acetic acid $/ 83 \%$ formic acid/water $7: 1: 2(v / v)$, and in 6 h with acetic acid/water $8: 2(v: v)$.

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[^0]:    ${ }^{1}$ ) Abbreviations according to the recommendations of the "IUPAC-IUB Commission on Biochemical Nomenclature", p.e. Eur. J. Biochemistry 7, 375 (1967), and [3].

[^1]:    M.p. were determined in open capillary tubes and are not corrected. The usual isolation procedure of products from a reaction mixture comprises extraction into an organic solvent (ethyl acetate, ether, dichloromethane, or chloroform), washing of the organic phase with aqueous acid (mostly 1 m citric acid), transfer of acidic products into aqueous alcali and back into fresh organic phase when required, washing with water, drying with conc. NaCl -solution followed by anhydrous sodium- or magnesium-sulfate, filtration, and evaporation of the solvent in a rotatory evaporator at $30-40^{\circ}$ under reduced pressure ( 10 to 0.01 Torr). Analytical samples were dried at $20^{\circ}$ and 0.001 Torr for 24 hours.

    2-(p-Phenylazophenyl)-2-propanol. p-Phenylazo-acetophenone [5] was prepared from nitrosobenzene and $p$-amino-acetophenone according to the general procedure used earlier [1]; yield $50 \%$. The crystalline compound was reacted in ether with methyl-magnesium-iodide to produce 2-( $p$-phenylazophenyl)-2-propanol in 70\% yield (after crystallization from ether/petroleum ether), m.p. 85-8 ${ }^{\circ}$.
    $\mathrm{C}_{15} \mathrm{H}_{16} \mathrm{~N}_{2} \mathrm{O}(240.29) \quad$ Calc. C 74.98 H 6.71 N $11.66 \% \quad$ Found C 74.76 H 6.82 N 11.86\%
    Phenyl-[2-( $\mathrm{p}-$ phenylazo-phenyl)-isopropyl]-carbonate (AZOC-OPh). To a stirred solution of 7.2 g of $2-(p$-phenylazo-phenyl)-2-propanol in 40 ml of dichloromethane and 3.6 ml of pyridine at $-5^{\circ}$ was added dropwise over a period of 30 min a solution of 4.8 ml of phenyl-chloroformate

